

Subject:	Definition of adhesive tape
Proposals:	PROPOSAL No. 1/LABWG260417 - Definition of adhesive tape The Laboratories WG proposed that the adhesive tape to be used by the plants and inspectors for evaluating adhesion should be specified better.
QUALICOAT resolution:	<u>Resolution No. 14/TC 23.05.17</u> The TC asked the Specifications WG to prepare a draft update sheet to clarify the definition of adhesive tape, as proposed by the Laboratories WG.
Date of ratification:	22–23 November 2017
Date of application:	1 January 2018
Amendment to the Specifications:	New sentence in section 2.4.1

2.4.1 Dry adhesion

ISO 2409

An adhesive tape with an adhesive strength between 6 N per 25 mm width and 10 N per 25 mm width shall be used. The tape shall be at least 25 mm wide.

The spacing of the cuts shall be 1 mm for organic coating thicknesses of up to 60 µm, 2 mm for thicknesses between 60 µm and 120 µm, and 3 mm for thicknesses over 120 µm.

REQUIREMENTS:

The result shall be 0.