

Subject:	Clarification of acceptance limit
Proposal:	QMEA's letter dated 24 April 2017
QUALICOAT resolution:	<u>Resolution No. 20/TC 23.05.17</u> The TC welcomed the Quali Middle East association's proposal for cross-referencing sections 5.1.5 and 2.3.
Date of ratification:	22–23 November 2017
Date of application:	1 January 2018
Amendment to the Specifications:	Reference added in section 5.1.5

5.1.5 Inspection of finished products

Certain tests may be carried out on the finished products themselves but the full range of tests shall be performed on test panels processed concurrently with a production lot (see § 5.1.6).

Only finished products which have been released by the coating applicator are to be tested (all parts ready for dispatch are deemed to have been released by the coating applicator).

The number of pieces on which film thickness measurements (see § 2.3.) shall be made is shown in the table below (subject to a minimum of 30 pieces).

Lot size (°)	Number of pieces (random selection)	Acceptance limit for rejected pieces
1 - 10	All	0
11 - 200	10	1
201 - 300	15	1
301 - 500	20	2
501 - 800	30	3
801 - 1'300	40	3
1'301 - 3'200	55	4
3'201 - 8'000	75	6
8'001 - 22'000	115	8
22'001 - 110'000	150	11

(°) Lot: 1 lot represents a customer's complete order in one colour or that part of the order which is in the coating plant installation.

[...]